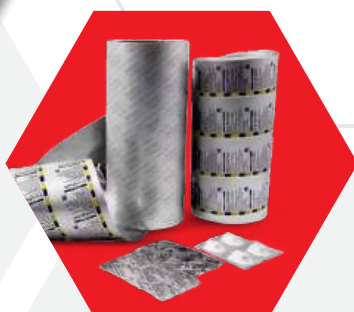


RAMA **FOILS**



COMPANY PROFILE

Welcome to **RAMA FOILS**

RAMA FOILS – Pioneering Innovation in Progressive Pharmaceutical Packaging With extensive experience in the pharmaceutical packaging industry, RAMA FOILS has established itself as a trusted authority, delivering premium packaging solutions tailored to your business needs. Specializing in products such as printed aluminum foils and more, we are committed to excellence in manufacturing integrated packaging lines and providing exceptional customer care. At RAMA FOILS, we ensure the highest standards of quality and innovation to support your success.



SUPPLY CHAIN

Our strategic approach streamlines packaging operations and ensures the efficient distribution of pharmaceutical products across diverse markets.



QUALITY ASSURANCE

We conduct rigorous testing of packaging materials, components, and finished products to uphold the highest standards of safety and quality.

ABOUT US

COMMITMENT TO QUALITY EXCELLENCE

With over **15 years** of experience in the pharmaceutical packaging industry, we have built a company dedicated to achieving perfection. Our unwavering commitment to quality has been the cornerstone of our success, driving consistent results and customer satisfaction.

We firmly believe that quality is a critical component of every industry, particularly in pharmaceutical production. To ensure the highest standards, we source only premium raw materials from trusted and reliable suppliers. Our organization operates through an extensive supplier network and adheres to stringent quality control protocols, ensuring that every product we deliver meets and exceeds customer expectations.

At the heart of our operations lies a shared dedication to quality, enabling us to provide superior solutions that align with the demanding requirements of the industry.



OUR LEADERSHIP

Mr. Kailash Jangid, a visionary entrepreneur, founded Shree Maa Chappriaa Enterprises in 2013, starting with a single machine in a rented facility in Nalagarh. Drawing on his professional experience and strategic foresight, he transformed RAMA Foils into a trusted brand in aluminum foil packaging. Today, RAMA Foils is a preferred partner for leading Indian pharmaceutical companies, known for its commitment to quality and innovation.

PACKAGING THAT MAKES AN IMPACT

RAMA Foils is a leading aluminum foil manufacturer, renowned for its focus on pharmaceutical packaging. Based in Vapi, Gujarat, we supply high-quality printed and plain aluminum foil, blister foil, glassine paper, and flexible printed materials.

With a commitment to innovation and quality, we provide reliable, industry-compliant packaging solutions that ensure product safety and enhance marketability.



OUR INFRASTRUCTURE



WHAT MAKES US UNIQUE

At RAMA Foils, we pride ourselves on being a trusted provider of premium aluminum foils and flexible packaging materials. Our commitment to expertise, quality products, and reliable service ensures you consistently receive exceptional value.



QUALITY CERTIFICATIONS

Our top-tier aluminum foil products are manufactured using superior materials and state-of-the-art production equipment, delivering unparalleled quality and performance.



ASSURED PRODUCT DELIVERY

Renowned for our reliability, we ensure timely delivery of products through well-structured planning and efficient organizational policies.



HIGHLY SKILLED PROFESSIONALS

Our operations are led by a team of seasoned professionals with extensive experience, guaranteeing the production of superior-quality products and services.



INNOVATION IN PRODUCT DEVELOPMENT

We specialize in producing durable and precise packaging solutions, including aluminum foils, blister foils, and glassine paper, leveraging the latest advancements in technology to meet your needs.

OUR PRODUCTS

BLISTER FOILS

RAMA Foils offers a range of hard aluminum foils specially designed for blister packaging of pharmaceutical products such as tablets and capsules. We provide customized product specifications based on mutually agreed terms with our customers, ensuring every solution meets their unique requirements.

Standard Foil Gauge Options

0.020 mm

0.025 mm

0.030 mm



Tolerance (+/-8%)

+/-0.0016 mm

+/-0.002 mm

+/-0.0024 mm



HEAT SEAL COATING

Our foils feature a colourless vinyl resin coating, with an option for tinted resin, fully compliant with applicable government regulations for direct contact with medicines and pharmaceuticals. This coating is engineered for effective heat sealing to PVC or PVDC-coated PVC films.

COATING THICKNESS OPTIONS

1. (a) 4-6 GSM with a tolerance of +/- 0.5 GSM
2. (b) 6-8 GSM with a tolerance of +/- 0.5 GSM Standard, if not specified, heat sealing coating GSM is 4 with a tolerance of +/- 0.5.

Seal Strength with PVC/PVDC: Minimum 8 N/25 mm

PRINTING & LACQUER COATING

Printing: Customized to customer-approved text, layout, and colour specifications.

Lacquer Coating (Non-Printed Foils): A clear lacquer is applied as a protective layer to enhance durability and printability.

All printing inks and lacquer coatings are formulated to withstand high temperatures, up to 180°C for a dwell time of 1 second.

CONFIGURATION

Printed Blister Foils: Available in reel form, tailored to customer requirements.

Unprinted Blister Foils: Offered in reel form or as jumbo rolls for broader applications.

PLAIN & PRINTED ALUMINUM STRIP FOILS

RAMA Foils offers high-quality soft aluminum foils designed for strip packaging of pharmaceutical products such as tablets and capsules. Specifications can be customized based on customer agreements.

FOIL MATERIAL:

Soft, fully annealed aluminum alloy (AA 8011 / AA 1200) compliant with Aluminum Association standards.

Std Foil Gauge Options	Tolerance (+/-%)	Min. Bursting Strength
0.025 mm	+/-0.002 mm	1.5 kg/sq. cm
0.030 mm	+/-0.0024 mm	2.3 kg/cm
0.040 mm	+/-0.0032 mm	2.8 kg/cm



SEALANT:

Colourless LDPE, meeting government regulations for direct contact with medicines and pharmaceuticals.

Standard Polymer Gauge	Nominal	Tolerances (+/-15%)
Options	GSM	GSM
150	34.39	+/- 5.16
180	41.27	+/- 6.19
200	45.85	+/- 6.88

ALU-ALU CFB FOILS

Our Colored and Printed ALU-ALU Foil offers superior protection for your pharmaceutical products. This foil effectively shields your medicines from light, oxygen, and moisture, ensuring they remain fresh and potent. The vibrant colours and custom printing enhance the professional appearance of your product, making it stand out on the shelf.

KEY BENEFITS:

- Provides excellent protection against moisture and oxygen.
- Long-lasting and durable for optimal freshness.
- Customizable with a wide range of colour and print options, allowing a personalized touch to your packaging.

CERTIFICATE OF ANALYSIS

Product: ALU-ALU Base Foil (Coloured)



SUMMARY OF PHYSICAL CHARACTERISTICS

DESCRIPTION	UNIT	STANDARDS	ACTUAL BINDING
WIDTH	MM	140MM IMM	1400
PA LAYER	GSM	25.99-30.51	29.10
ALUMINIUM FOIL	GSM	124.2-145.8	14.93
PVC FILM	GSM	76.17-86.5	82.10
TOTAL GSM	GSM	233.96-272.41	26103
TOTAL THICKNESS	MICRON	132.6-1542	147
PIN HOLE	NO/SQ MTR	MAX 0 NO/KIM	NILL
TOXICITY		NON TOXIC	OK
WVTR	GM/(M2DAY)	<0.005	OK
OTR	CC/(M2DAY)	<0.005	OK

FLIP-OFF SEAL

We are a leading manufacturer and exporter of Flip-Off Seals, along with Vial Seals, Tear-Off Seals, and PP Caps. Our Flip-Off Seals are crafted by a skilled team using high-quality materials and meet international standards. These seals are widely used in the pharmaceutical industry for secure sealing applications. Available in various sizes to cater to diverse client needs, we offer these seals at competitive prices.

FEATURES

- Excellent sealing performance
- Crack resistance
- Easy to fit



13 MM FLIP-OFF SEALS

Also available in 13 MM size, suitable for a range of sealing needs in the pharmaceutical sector.

MEASURING CAPS

We offer a comprehensive range of Measuring Caps, along with Vial Seals, Tear-Off Seals, and PP Caps. Our Measuring Caps are produced using advanced technology and high-quality raw materials sourced from trusted vendors. They are primarily used in the pharmaceutical industry to accurately measure medicines. Available in various sizes and designs, these caps can be customized to meet client specifications.

FEATURES:

- Durability
- Crack resistance
- Accurate size



PVC PVDC FILMS

At RAMA Foils, we offer high-quality PVC and PVDC rigid film packaging for the pharmaceutical industry. Known for their superior oxygen and moisture barrier properties, these films are ideal for products requiring aseptic filling and sterile conditions. Our PVC PVDC films provide durability, flexibility, and optimal protection for pharmaceutical products.



CERTIFICATE OF ANALYSIS

- **Product:** PVDC Coated PVC Film Pharma
- **Grade/Shade:** Clear
- **Thickness:** 0.25 mm
- **GMH of PVDC:** 90 g/m²



ROPP ALUMINIUM CAPS

We specialize in manufacturing, exporting, and supplying premium PP Caps, designed for hygienic packaging in the pharmaceutical industry. These caps are perfect for sealing syrup bottles and are available in various sizes to meet client demands. Each cap is produced using high-quality materials and tested for durability and performance.

FEATURES:

- Leak-proof
- Crack-resistant
- Optimum strength

Aluminium ROPP Caps (22mm - Silver + Printing)

Our range also includes high-quality Aluminium ROPP Caps in 22mm size, featuring silver finishes and customizable printing options for a professional look.

FEATURES:

- Leak-proof and durable
- Customizable printing for branding
- Hygienic and wear-resistant design
- Precision fit for secure sealing



GLASSINE PAPER POLY

Glassine Paper Poly sachets are multi-layered laminated packaging materials designed for high strength, moisture resistance, and secure sealing. They are composed of multiple layers including Glassine paper, polyethylene (PE), aluminum foil, and additional PE layers. The total GSM is approximately $116.89 \pm 8\%$, ensuring durability and barrier protection. Each layer contributes specific properties: Glassine paper for strength and barrier, PE for heat sealing, and aluminum for enhanced protection. With excellent sealing strength of up to 700 grams per 15 mm and fiber peel-based peeling performance, these sachets are ideal for applications requiring product integrity. They are customizable in roll diameter and core type as per customer needs, with a controlled number of joins for manufacturing consistency.



GLASSINE PAPER POLY

GLASSINE POLY

DESCRIPTION	UNIT	METHOD	RANGE
TOTAL GSM	GSM	Weighing Scale	75.5 gsm \pm 8%
1st Glassine Paper	GSM	Weighing Scale	41 gsm \pm 5%
2nd Poly	GSM	Weighing Scale	34.5 gsm \pm 10%
Peeling Strength	-	Paper - Poly	Fiber Peel
Sealing Strength	Gram / 15 mm	Poly - Poly	700 Gram / 15 mm

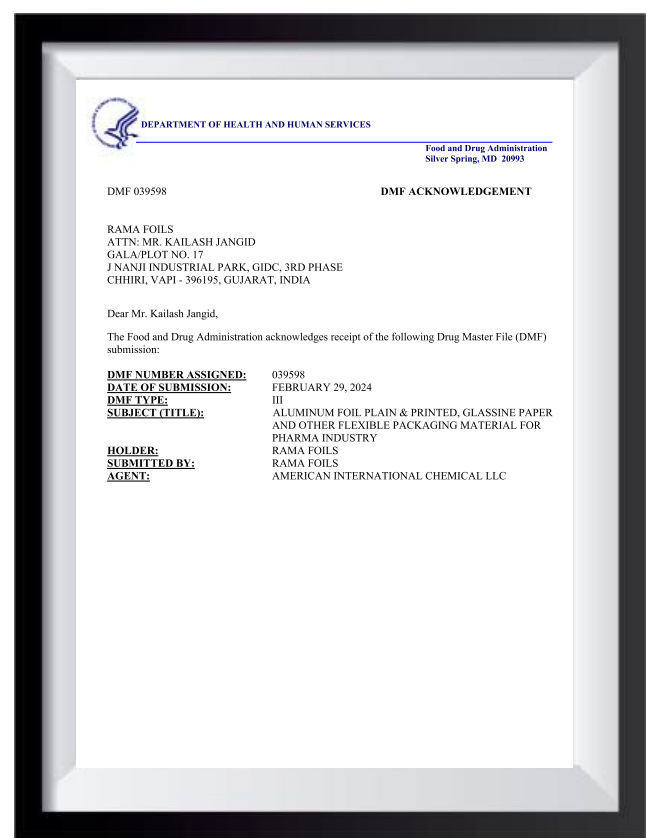
GLASSINE VMCH

DESCRIPTION	UNIT	METHOD	RANGE
TOTAL GSM	GSM	weighing Scale	45 gsm \pm 8%
1st Glassine Paper	GSM	weighing Scale	41 gsm \pm 5%
2nd-VMCH	GSM	weighing Scale	4-6 gsm \pm 1
Peeling Strength	-	NA	NA
Sealing Strength	Gram / 15 mm	Paper - Paper	Fiber Peel

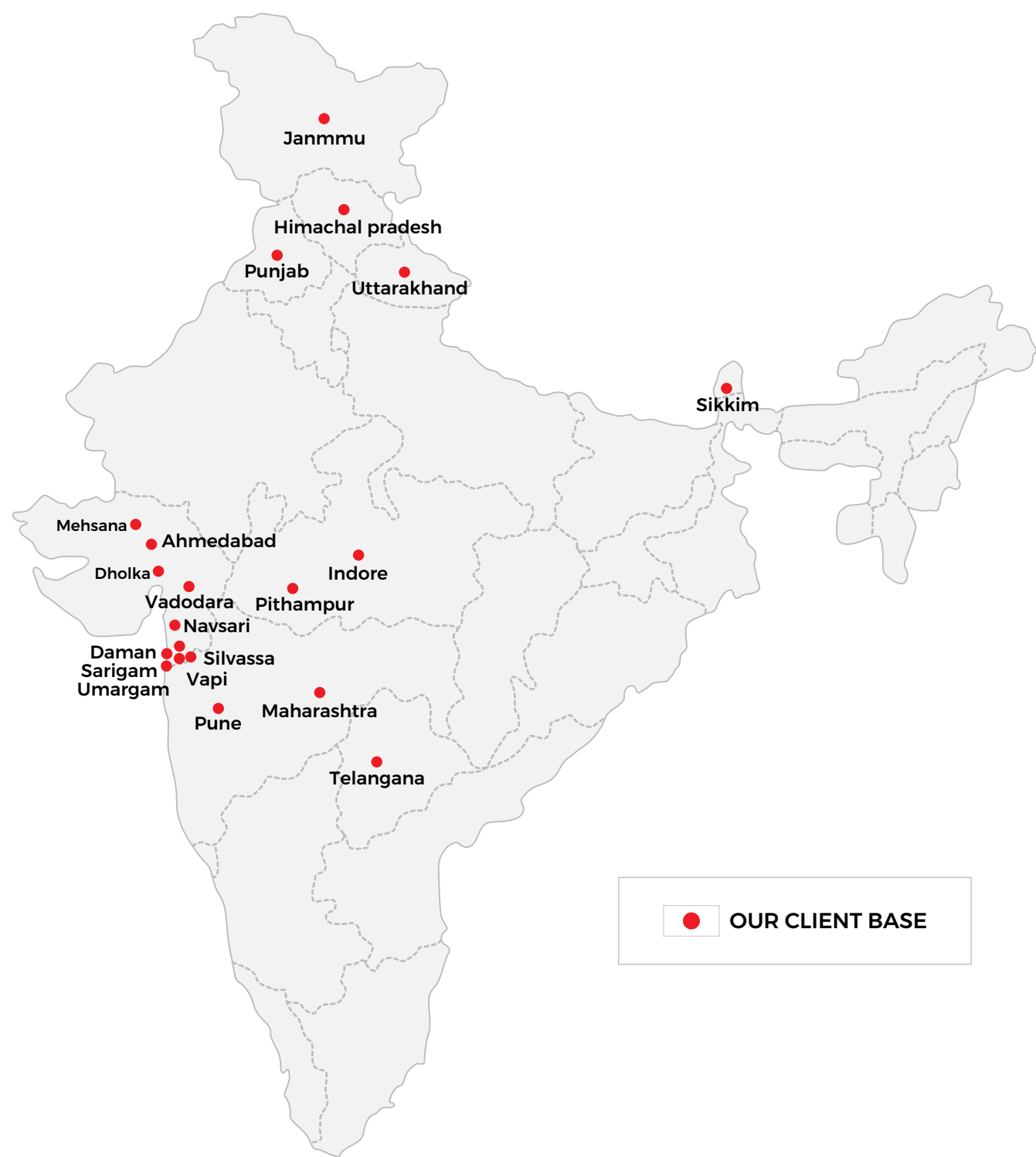
GLASSINE POLY

DESCRIPTION	UNIT	METHOD	RANGE
TOTAL GSM	GSM	weighing Scale	116.89 gsm \pm 8%
1st-Glassine Paper	GSM	weighing Scale	41 gsm \pm 5%
2nd-Poly (PE)	GSM	weighing Scale	17.8 gsm \pm 10%
3rd-Aluminium Foil	GSM	weighing Scale	24.39 gsm \pm 10%
4th-Poly (PE)	GSM	weighing Scale	33 gsm \pm 10%
Peeling Strength	-	Paper-Poly	Fiber Peel
Peeling Strength	Gram / 15 mm	Alu - Poly - Poly	200 gram / 15 mm
Sealing Strength	Gram / 15 mm	Poly - Poly	700 gram / 15 mm

OUR CERTIFICATES





SIDE MAP



RAMA FOILS

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